1.311 [33.30] Ø 0.120 0.969 [24.60] [3.05] 0.538 2-PLACES [13.67] 0 492 12 50] $0_{5} \phi_{4} \phi_{3}$ 0.112 [2.84] 0.311 [7.90] — 0.109 [2.77]TYP. 0.228 [5.80] 0.031 [0.80] 0.421 [10.70]

1.543 [39.20]

SPECIFICATIONS:

ELECTRICAL:

INSLUATOR RESISTANCE: $5 G\Omega MIN.$ WORKING VOLTAGE: 250V

OPERATING TEMPERATURE: -55° C TO $+125^{\circ}$ C POWER CONTACT RESISTANCE: $1.0~\text{m}\Omega$ MAX. SIGNAL CONTACT RESISTANCE: $10~\text{m}\Omega$ MAX. POWER CONTACT AMPERAGE: SEE P/N KEY SIGNAL CONTACT AMPERAGE: 5~AMPS

MECHANICAL:

CONTACT INSERTION FORCE: 4.5 Kg MAX. CONTACT SEPARATION FORCE: 0.3 Kg MIN.

MATERIALS:

CONTACTS: COPPER ALLOY, GOLD FLASH

INSULATOR: PBT UL94V-0 RATED

230°C PROCESS TEMP.

SHELL: NICKEL PLATED STEEL
BRACKET: NICKEL PLATED STEEL
BOARD LOCK: NICKEL PLATED BRASS



0 = 40 AMP POWER // STANDARD PCB TAILS 1 = 40 AMP POWER // 2.22mm PCB TAILS

2 = 20 AMP POWER // STANDARD PCB TAILS

0 = NO HARDWARE -

1 = 0.098" CN PCB SIDE

2 = 0,236" CN PCB SIDE

3 = 0,236" CN MATING SIDE

4 = 0.237" BOARDLOCK PCB SIDE

5 = 0.224" BOARDLOCK PCB SIDE

1 = GOLD FLASH

RoHS COMPLIANT



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DRAWN:
M. SIGMON

DATE:
07/18/2013

SEE SHEET 2 FOR CONTACT DIMENSION DETAILS

UNITS = inches [mm]

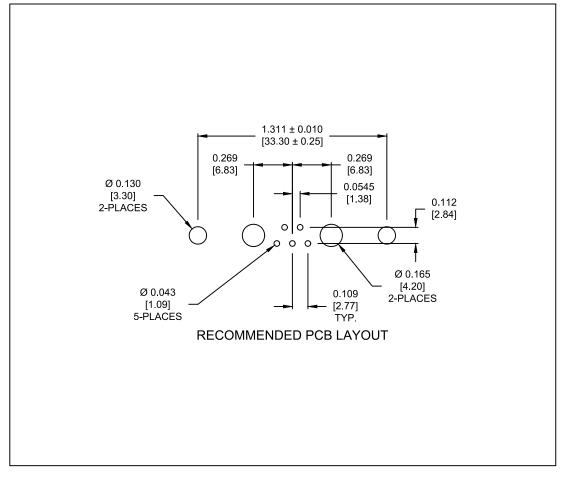
DO NOT SCALE FROM DRAWING

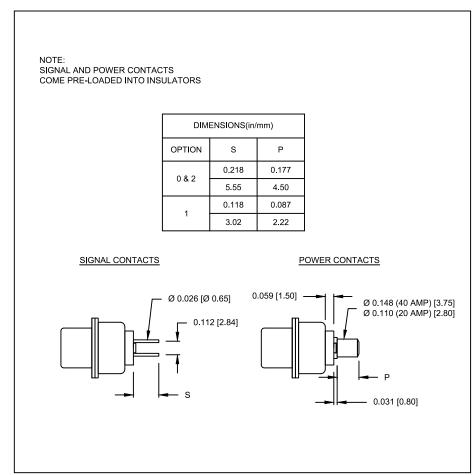


CALE:	SHEET		OF		
NTS		1		3	
NAC NO					

681M7W2203LYYY

REV





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M

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DATE:
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UNITS = inches [mm]

DO NOT SCALE FROM DRAWING



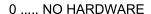
SCALE: SHEET OF 2 3 2

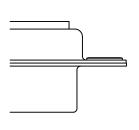
DWG NO. 681M7W2203LYYY

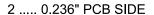
ALL CLINCH-NUTS ARE 4-40 INTERNAL THREADS

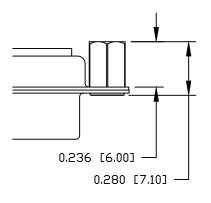
TOLERANCE:

ALL DIMENSIONS ARE ±0.010

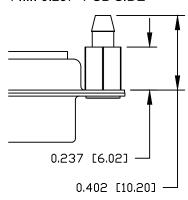




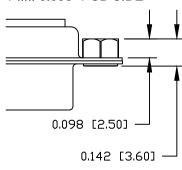




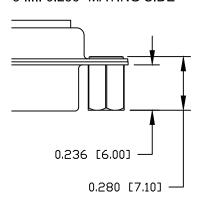
4 0.237" PCB SIDE



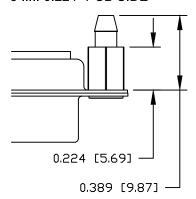
1 0.098" PCB SIDE



3 0.236" MATING SIDE



5 0.224" PCB SIDE



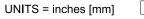
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SCALE:	SHEET	OF		REV
NTS	3		3	2
DWG NO.	681M7	W22	203LYYY	