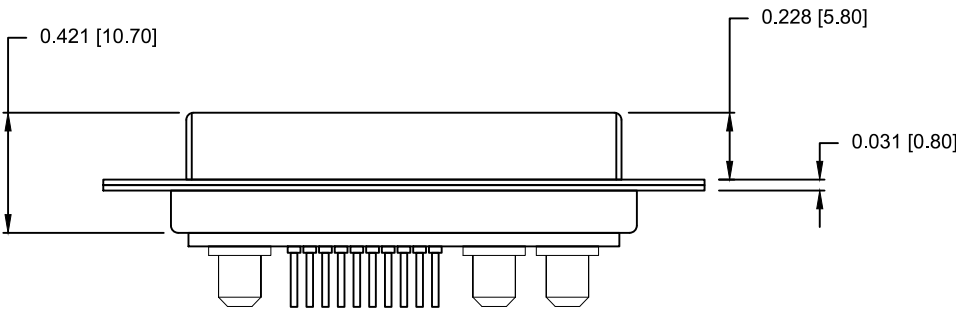
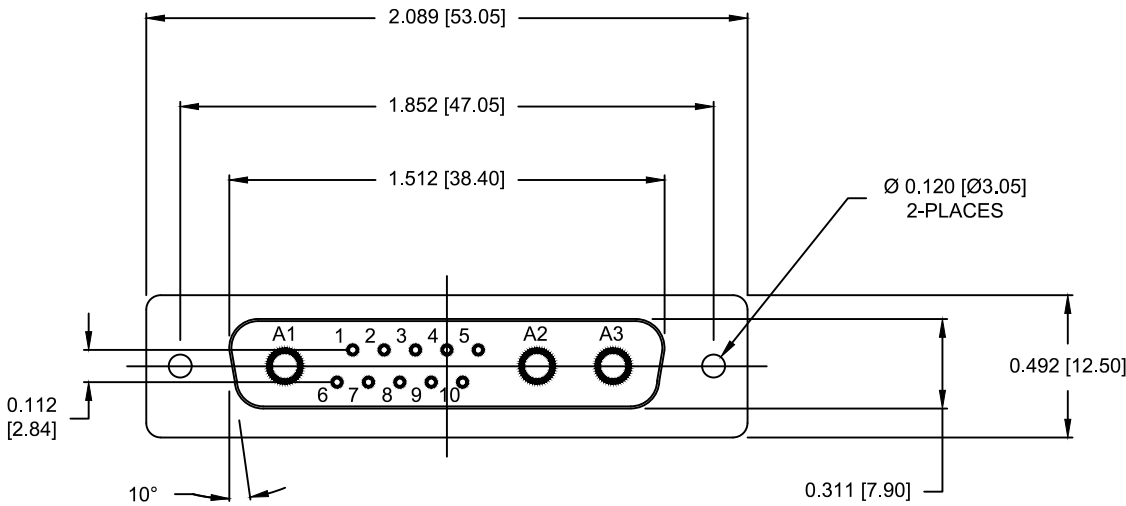


SPECIFICATIONS:

ELECTRICAL:	
INSULATOR RESISTANCE:	5 GΩ MIN.
WORKING VOLTAGE:	250V
OPERATING TEMPERATURE:	-55°C TO +125°C
POWER CONTACT RESISTANCE:	1.0 mΩ MAX.
SIGNAL CONTACT RESISTANCE:	10 mΩ MAX.
POWER CONTACT AMPERAGE:	SEE P/N KEY
SIGNAL CONTACT AMPERAGE:	5 AMPS
MECHANICAL:	
CONTACT INSERTION FORCE:	4.5 Kg MAX.
CONTACT SEPARATION FORCE:	0.3 Kg MIN.
MATERIALS:	
CONTACTS:	COPPER ALLOY, GOLD FLASH
INSULATOR:	PBT UL94V-0 RATED 230°C PROCESS TEMP.
SHELL:	NICKEL PLATED STEEL
BRACKET:	NICKEL PLATED STEEL
BOARD LOCK:	NICKEL PLATED BRASS



SEE SHEET 2
FOR CONTACT DIMENSION DETAILS

681M13W3203LYYY

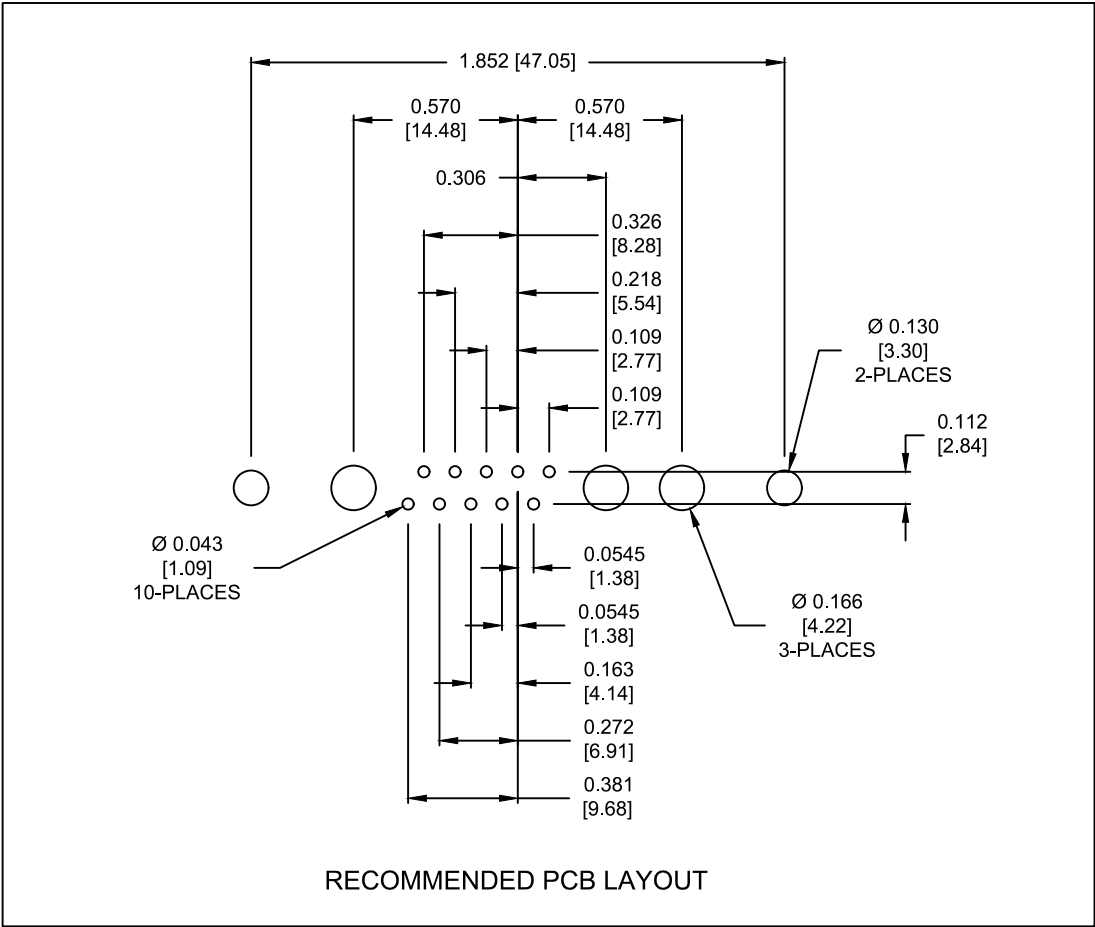
0 = 40 AMP POWER // STANDARD PCB TAILS
1 = 40 AMP POWER // 2.22mm PCB TAILS
2 = 20 AMP POWER // STANDARD PCB TAILS
(91 OPTION BELOW SUPERCEDES ABOVE OPTIONS)

0 = NO HARDWARE
1 = 0.098" CN PCB SIDE
2 = 0.236" CN PCB SIDE
3 = 0.236" CN MATING SIDE
4 = 0.237" BOARDLOCK PCB SIDE
5 = 0.224" BOARDLOCK PCB SIDE
91 = 0.237" BOARDLOCK PCB SIDE WITH SCREW LOCK &
40 AMP POWER // STANDARD PCB TAILS

1 = GOLD FLASH

RoHS COMPLIANT

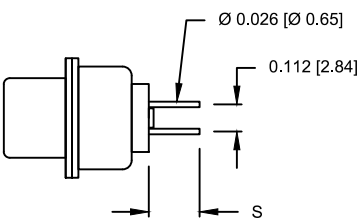
UNITS = inches [mm] DO NOT SCALE FROM DRAWING



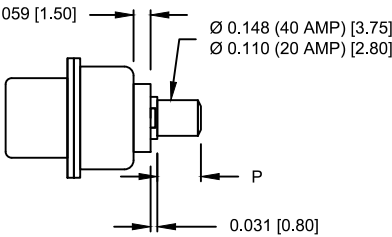
NOTE:
SIGNAL AND POWER CONTACTS
COME PRE-LOADED INTO INSULATORS

DIMENSIONS(in/mm)		
OPTION	S	P
0 & 2	0.218	0.177
	5.55	4.50
1	0.118	0.087
	3.02	2.22

SIGNAL CONTACTS



POWER CONTACTS



RoHS COMPLIANT



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DRAWN:
M. SIGMON

DATE:
05/02/2013

UNITS = inches [mm]

DO NOT SCALE FROM DRAWING

NorComp

SCALE:
NTS

SHEET 2 OF 3

REV 3

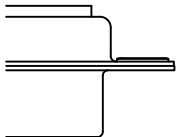
DWG NO.

681M13W3203LYYY

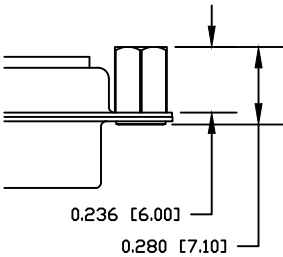
ALL CLINCH-NUTS ARE 4-40 INTERNAL THREADS

TOLERANCE:
ALL DIMENSIONS ARE ±0.010

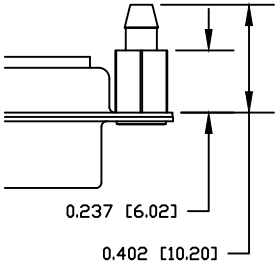
0 NO HARDWARE



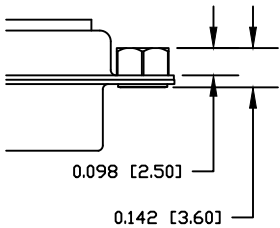
2 0.236" PCB SIDE



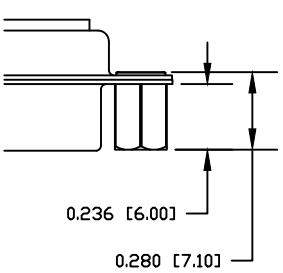
4 0.237" PCB SIDE



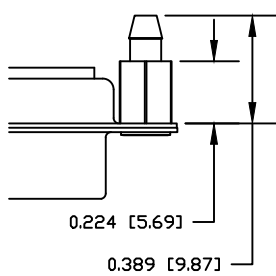
1 0.098" PCB SIDE



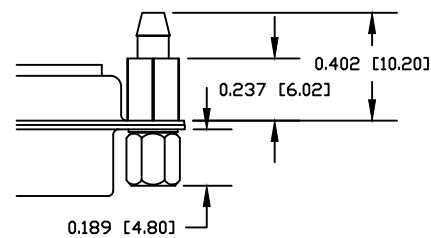
3 0.236" MATING SIDE



5 0.224" PCB SIDE



91 0.237" PCB SIDE & SCREW LOCK



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UNITS = inches [mm] DO NOT SCALE FROM DRAWING



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DRAWN:
M. SIGMON

DATE:
05/02/2013

NorComp

SCALE:
NTS

SHEET OF
3 3

REV
3

DWG NO. 681M13W3203LYYY